

# firepickdelta

## Assembling the Delta pulley and arms

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Rev	Quantity	Description	Depth/Reference
1	1	Delta pulley assembly - Pulley, 100 mm	3208020 - Delta pulley assembly - Pulley (100T)
2	2	Delta pulley assembly - Delta arm 30mm	3208020a - Delta pulley assembly - Delta arm 30mm
3	2	Delta pulley assembly - Delta arm 30mm - nut	3208020b - Delta pulley assembly - Delta arm 30mm - nut
4	1	Delta pulley assembly - LHM switch knob/pulley	3208027 - Delta pulley assembly - LHM switch knob/pulley
5	2	Beading tool	3208028
10 (MATERIAL)	2	Ball screw, 2.0P, dia. M20x1	3208029 (2) 10 (MATERIAL)
11 (S)	1	Fastener, M2 Torx-head machine screw, 12mm L	19171400 (S)
12	10	Fastener, M2 nut	19171401
13 (S)	1	Fastener, M2 pan-head machine screw, 12mm L	19160400 (S)
14 (S)	1	Fastener, M2 pan-head machine screw, 30mm L	19160400 (S)
15 (S)	4	Fastener, M2 pan-head machine screw, 30mm L	19160400 (S)
16 (S)	2	Fastener, M2 pan-head machine screw, 30mm L	19160400 (S)
17	1	Fastener, M2 Riv-nut	19160402

**NOTE: QUANTITIES SHOWN ARE FOR ONE (1) PULLEY ASSEMBLY. THREE (3) ARE NEEDED FOR THE MACHINE, ONE FOR EACH ARM.**

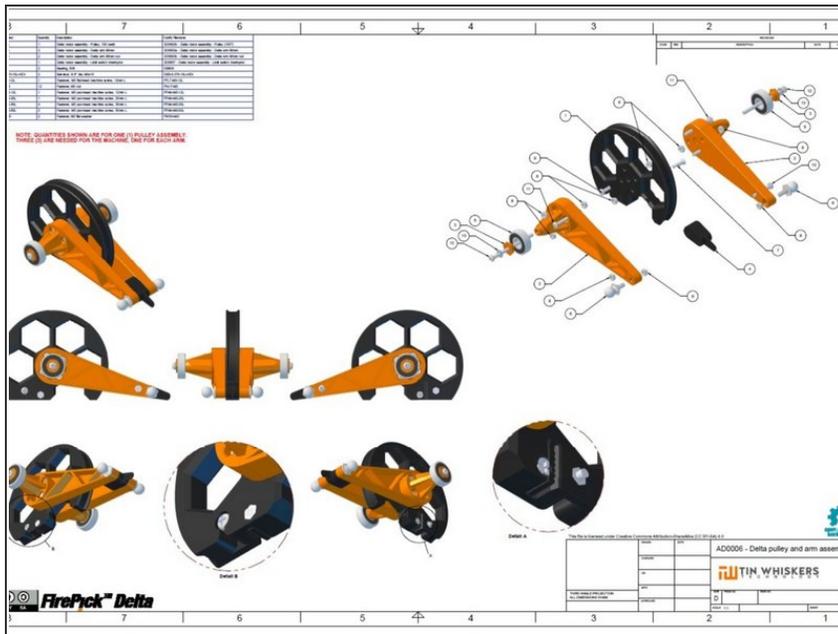
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Rev	Date	AD0006 - Delta pulley and arm assembl
		<b>TIN WHISKERS</b> TECHNOLOGIES
		DRAFT 1.1

 **TOOLS:**

- [Small phillips screw driver](#) (1)
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## Step 1 — Reference - Exploded View Diagram



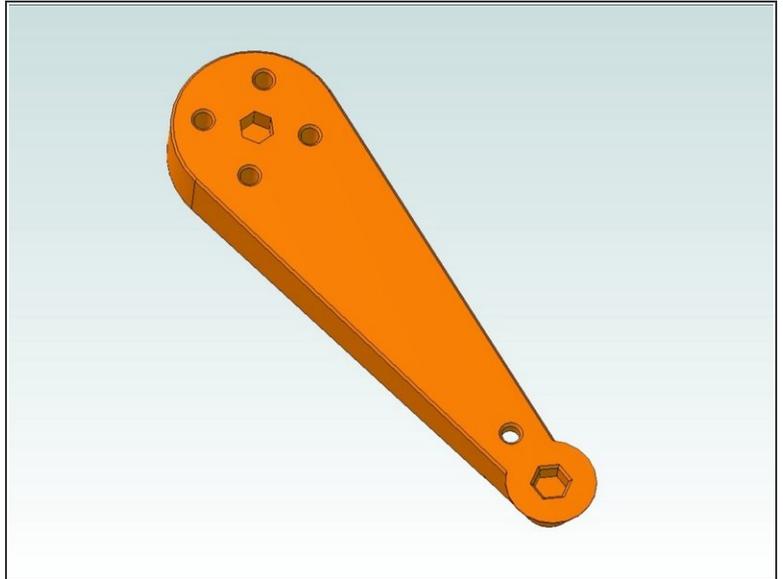
- For this guide, please refer to the [exploded diagram](#) with annotated parts / Bill of Materials.
- Note: Use the PDF linked diagram above, not the thumbnail provided by Dozuki.

## Step 2 — Gather parts



- Note to self: Take some pics of the hardware bags and put them here

### Step 3 — Remove Support Material



- Remove the [brim](#) on the smaller end of the arm, and the support material in the two nut traps
- ⓘ **NOTE:** The brim and the support material may have already been removed for you by us, when we packed your kit. but it's best to double-check.

### Step 4 — Assemble Bearing



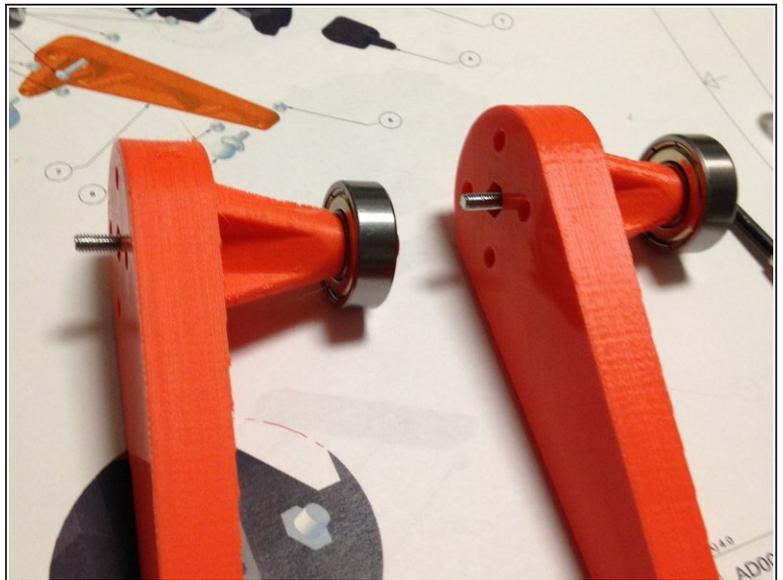
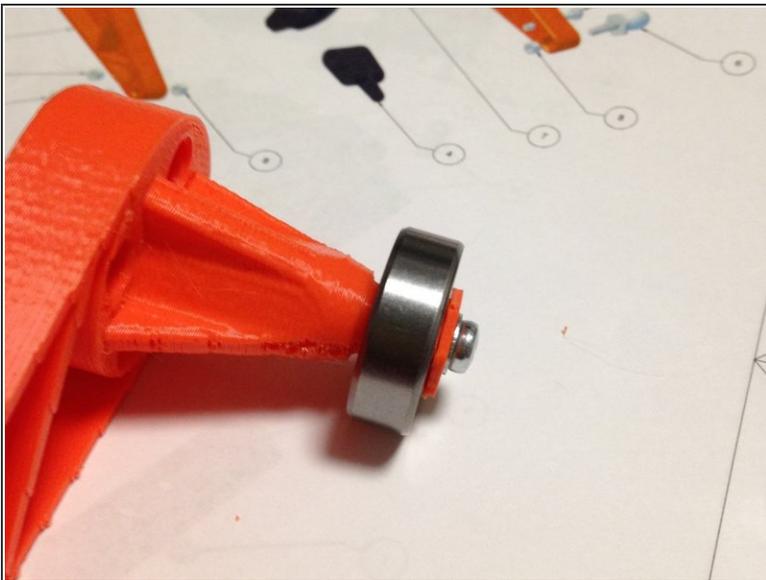
- Insert 3d printed nut into ball bearing

## Step 5 — Create bearing assembly



- Place flat washer on M3-50mm screw
- Place screw through 3d printed nut

## Step 6 — Add bearing to arm



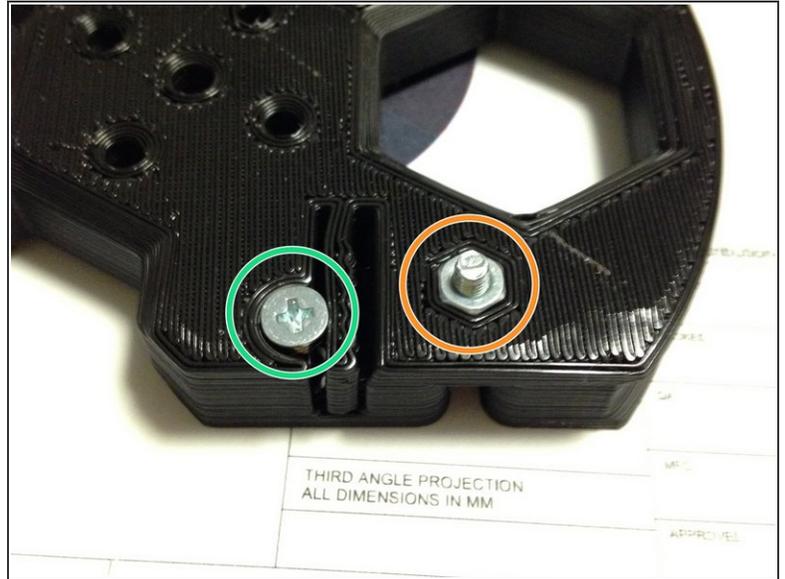
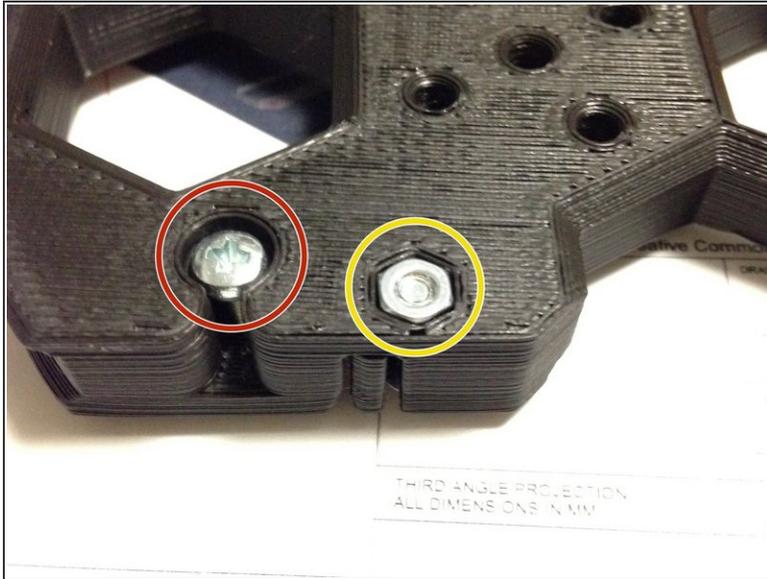
- Insert screw into arm
- Attach M3 nut to back side and tighten until secure and snug, but not so much that the plastic deforms.

## Step 7 — Add DBS-0.375-10L-HEX Ball-Studs



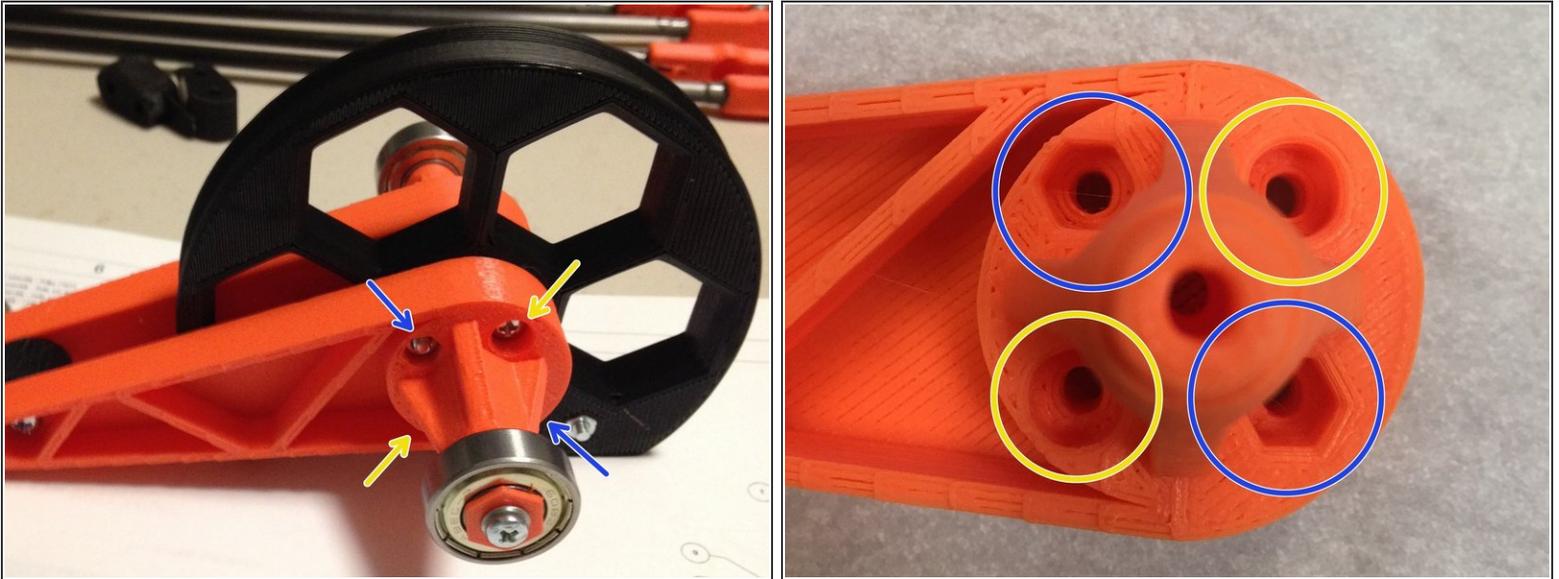
- Attach ball-stud to arm
- Secure with M3 nut. Again, tighten until secure and snug, but not so much that the plastic deforms.

## Step 8 — Add Belt Screws



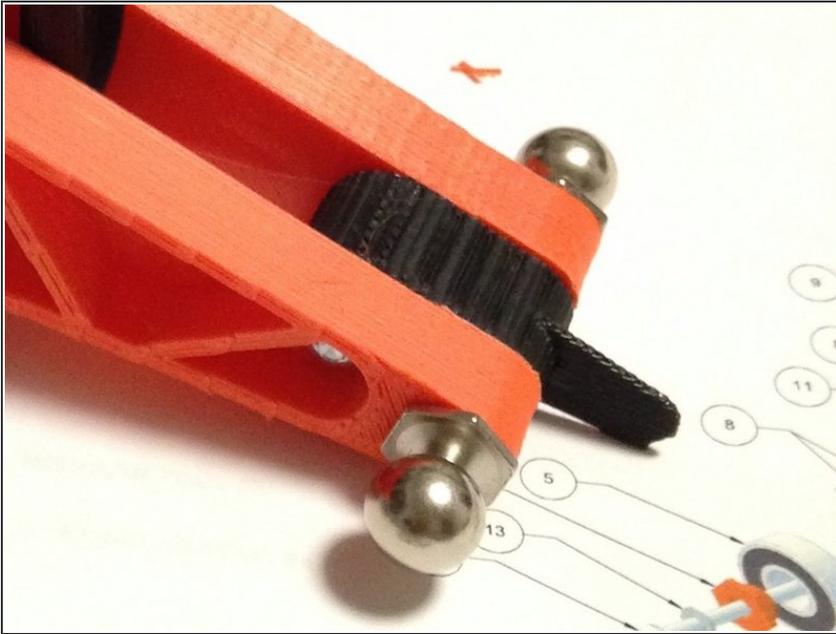
- Insert M3 x 12mm L pan-head screw into pulley
- Secure screw with M3 nut
- Insert M3 12L flat head screw into opposite side of pulley
- Secure flathead screw with M3 nut

## Step 9 — Attach Arms to Pulley



- Insert two M3 nuts into each orange arm, as shown in the second picture. **NOTE: Only two of the holes will accept nut traps.**
  - Insert two M3 x 30mm? pan-head machine screws into each orange arm. **NOTE: Only insert the screws into the ROUND counter-bored holes.**
  - Carefully assemble both orange arms and the black pulley as shown in the first picture. The nuts and screws are caddy-corner, so when facing each other, everything should line up nicely (nut to screw, etc).
- i NOTE:** Do not fully tighten until you complete the next step

## Step 10 — Add limit switch interruptor



- Insert 3d printed limit switch interruptor
- Secure with 20mm M3 screw and nut
- Tighten all screws

## Step 11 — Repeat Two More Times



- Repeat this guide until you've got three assembled pulleys, as shown.